528 Rec'd PCT/PTO 16 FEB 2001

FORM PTO-1390 (REV. 11-2000) VRNGDE P46US TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) U.S. APPLICATION NO. (If known, see 37 CFR 1.5) **CONCERNING A FILING UNDER 35 U.S.C. 371** INTERNATIONAL APPLICATION NO. INTERNATIONAL FILING DATE PRIORITY DATE CLAIMED PCT/NL99/00605 29 September 1999 30 September 1998 TITLE OF INVENTION NON-RETURN VALVE APPLICANT(S) FOR DO/EO/US ROFFELSEN, Franciscus Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information: 1. This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371. 2. This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371. 3. X This is an express request to begin national examination procedures (35 U.S.C. 371(f)). The submission must include items (5), (6), (9) and (21) indicated below. 4. The US has been elected by the expiration of 19 months from the priority date (Article 31). 5. A copy of the International Application as filed (35 U.S.C. 371(c)(2)) is attached hereto (required only if not communicated by the International Bureau). has been communicated by the International Bureau. is not required, as the application was filed in the United States Receiving Office (RO/US). 371(c)(2)). An English language translation of the International Application as filed (35 U.S.C. 371(c)(2)). 1 is attached hereto. a. 🖂 has been previously submitted under 35 U.S.C. 154(d)(4). 77. Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)) are attached hereto (required only if not communicated by the International Bureau). have been communicated by the International Bureau. have not been made; however, the time limit for making such amendments has NOT expired. have not been made and will not be made. 8. An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371 (c)(3)). 9. An oath or declaration of the inventor(s) (35 U.S.C. 371 (c)(4)). 10. An English language translation of the annexes of the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371 (c)(5)). Items 11 to 20 below concern document(s) or information included: 11. An Information Disclosure Statement under 37 CFR 1.97 and 1.98. 12. An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included. 13. A FIRST preliminary amendment. 14. A SECOND or SUBSEQUENT preliminary amendment. 15. A substitute specification. 16. A change of power of attorney and/or address letter. 17. A computer-readable form of the sequence listing in accordance with PCT Rule 13ter.2 and 35 U.S.C. 1.821 - 1.825. 18. A second copy of the published international application under 35 U.S.C. 154(d)(4). 19. A second copy of the English language translation of the international application under 35 U.S.C. 154(d)(4). 20. Other items or information: {X} Copy of PCT Publication; [X] Express Mail Certificate; [X] Copy of International Preliminary Examination Report; [X] Itemized Postcard; Check for \$860.00. Page 1 of 2

09/76	PCT/NL99/00605		ATTORNEY'S DOCKET NUMBER VRNGDE P46US			
21. The following fees are submitted:			CAI	CULATIONS	PTO USE ONLY	
BASIC NATIONAL	FEE (37 CFR 1.492 (a) (1) - (5)):				
Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO						
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) for furnishing the oath of the claimed priority date		<u>20</u> 30	\$	0.00	
CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE			
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VARNUM, RIDDERING, SCHMIDT & HOWLETT LLP PETER VISSERMAN			ER VISSERMAN			
Bridgewater Place, P. O. Box 352 Grand Rapids, MI 49501-0352 75 185						
(P) (616) 336-6000; ((P) (616) 336-6000; (F) (616) 336-7000 REGISTRATION NUMBER					
FORM PTO-1390 (REV 11-2000) p	DRM PTO-1390 (REV 11-2000) page 2 of 2					

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s): ROFFELSEN, FRANCISCUS

For:

NON-RETURN VALVE

International Application No.

PCT/NL99/00605

International Filing Date:

29 September 1999

Atty. Docket: VRNGDE P46US

Assistant Commissioner of Patents Washington, DC 20231

Sir:

PRELIMINARY AMENDMENT

Prior to the calculation of the filing fee, please amend the application as follows: In the Claims:

Please amend existing claim 3 as follows:

3. A non-return valve according to claim 1, characterized in that at least one further ring (62) is provided in the groove, freely displaceable relative to the groove walls, so that the groove is subdivided into several gaps (66) all shut off by an O-ring (59).

Please amend existing claim 6 as follows:

6. A non-return valve according to claim 1, characterized in that a screening cap (40; 60; 81) connected to the valve member (32; 52; 72) is provided at a distance around the O-ring (39; 59; 79), the interior of said screening cap being in open communication with the environment.

Please amend existing claim 7 as follows:

7. A non-return valve according to claim 1, characterized in that between the mouths on either side of the channel (33), a further mouth is provided which is sealable by means of a further O-ring (29) and communicates with a further channel (23) having a second mouth which is located outside the channel (33).

REMARKS

The amendments to claims 3, 6 and 7 are made to avoid charges for multiple dependent claims. It is respectfully requested that the amendments be entered prior to the calculation of the filing fee.

Respectfully submitted,

FRANCISCUS ROFFELSEN

Date 2/16/01

Peter Visserman, Reg. No. 25,185

VARNUM, RIDDERING, SCHMIDT & HOWLETT LLP

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Version With Markings to Show Changes Made

Claims 3, 6 and 7 have been amended as follows:

- 1. (Amended) A non-return valve according to claim 1[or 2], characterized in that at least one further ring (62) is provided in the groove, freely displaceable relative to the groove walls, so that the groove is subdivided into several gaps (66) all shut off by an O-ring (59).
- 6. (Amended) A non-return valve according to [any one of the preceding claims]claim 1, characterized in that a screening cap (40; 60; 81) connected to the valve member (32; 52; 72) is provided at a distance around the O-ring (39; 59; 79), the interior of said screening cap being in open communication with the environment.
- 7. (Amended) A non-return valve according to [any one of the preceding claims]claim 1, characterized in that between the mouths on either side of the channel (33), a further mouth is provided which is sealable by means of a further O-ring (29) and communicates with a further channel (23) having a second mouth which is located outside the channel (33).

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Title: Non-return valve

The invention relates to a non-return valve comprising a valve member having a circumferential face and a channel with a mouth on either side, the mouth at one end of the channel being sealable by a valve element capable of releasing said one mouth at a predetermined pressure in the channel higher than an ambient pressure, which valve element comprises an O-ring manufactured from an elastic material, such as a rubber or a resilient plastic, and which one mouth of the channel is located in a groove sealed by the valve element and having circumferential edges provided on parts which are adjustable and fixable relative to each other.

Such non-return valve is known from German patent specification 201161, wherein the desired blow-off pressure in the channel can be set through a suitable choice of dimensions, design and material of the O-ring and the dimensions and design of the groove in which the sealing Oring is located. In this known construction, the width of each groove is determined by three adapters that are locally accommodated in the groove with clamp action. For retensioning the O-ring, the non-return valve must be disassembled, the adapters must be replaced by slightly shorter adapters and the non-return valve must subsequently be reassembled. Because of the amount of parts, this operating procedure is not only expensive, labor-intensive and susceptible to failure, but also requires keeping in stock various adapters with a range of accurately determined lengths.

The object of the invention is to provide a non-return valve of the type described in the preamble, which valve can be assembled from a smallest possible number of relatively simple parts which, accordingly, have a relatively low cost price. More in particular, one may in this respect think of its application for ventilation and blow-off purposes in central heating installations.

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In accordance with the invention, these objects are achieved if the circumferential edges are steplessly settable by a setting mechanism so as to be displaceable and lockable relative to each other. Through these features, the changing of the gap width can be realized without requiring disassembling the entire non-return valve. Furthermore, there is achieved the additional, particularly advantageous effect that the non-return valve can be set, adjusted and readjusted in a continuous, stepless manner. Hence, with the non-return valve according to the invention, as far as blow-off pressure is concerned, an extremely accurate adjustment of the non-return valve can be realized and maintained in the course of time.

If, in accordance with a further preferred embodiment of the invention, the setting mechanism comprises a screw connection whereby one circumferential edge is displaceable relative to the other circumferential edge, a precision adjustment of the setting and readjusting of the non-return valve can be realized in an extremely simple manner and with a minimal amount of parts.

The teaching of the invention can be applied with particular advantage to a non-return valve having several parallel blow-off openings, as known from German patent specification 201161, wherein the groove is subdivided by rings and adapters and wherein in the case of unequal adapters, not only the gap covered by the O-ring can vary in width, but the gaps can differ in width relative to each other as well. If, in accordance with a further embodiment of the invention, at least one further ring is provided in the groove so as to be freely displaceable relative to the groove walls, so that the groove is subdivided into several gaps which are all shut off by an O-ring, the problems have been overcome in an effective manner. As a ring can slide freely in axial direction, the O-rings will provide for a correct mutual width distribution of the gaps thus formed, also if in

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a settable non-return valve one groove wall is displaced relative to the other for performing a fine-adjustment.

In accordance with a further embodiment of the invention, each further ring may be an O-ring, in which case it is preferred that an O-ring that forms a further ring have a greater diameter than an O-ring that forms a valve element. In this embodiment, the further rings need not be manufactured separately, as they are standardly commercially available articles.

From a viewpoint of safety, more in particular for protecting the O-ring against damage caused by carelessness or inattention, it may now be provided that at a distance around the O-ring, a screening cap connected to the valve member is arranged, whose interior is in open communication with the environment.

In accordance with a further embodiment of the invention, a valve acting in two directions can be obtained, if between the mouths on either side of the channel a further mouth is provided which, by means of a further O-ring, is sealable and communicates with a further channel, having a second mouth located outside the channel.

Hereinafter, the non-return valve according to the invention will be further discussed and explained, exclusively by way of example, with reference to embodiments shown in the accompanying drawings. In these drawings:

Fig. 1 shows, in cross section, a settable non-return valve;

Fig. 2 shows, half in elevation and half in cross section, a non-return valve having a blow-off passage which is enlarged relative to the embodiment of Fig. 1;

Fig. 3 shows, in cross section, a non-return valve operating in two directions;

Fig. 4 shows, in cross section, a non-return valve having a blow-off passage which is further enlarged relative to the embodiment of Fig. 2; and

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Fig. 5 shows, in cross section, a variant of the non-return valve of Fig. 4.

Fig. 1 shows a non-return valve 1 comprising a valve member 2 having a central channel 3 and a transverse channel 4. The valve member 2 comprises a flange 6a which forms one wall of an annular groove 7 into which the transverse channel 4 opens, at mouth 5, and which is shut off by an 0-ring 9. The other wall of the groove 7 is formed by a nut part 6b screwed onto the valve member 2. Thus, the width of the groove 7 and, accordingly, the pre-tension in the 0-ring 9 is settable, which 0-ring, when the groove 7 is set smaller, is pressed further outwards and can hence be subjected to a higher pre-tension and the other way round. In this manner, the pressure at which the non-return valve 1 blows off can be adjusted and re-adjusted extremely accurately. A lock nut 6c provides for the fixing of the set position of the nut part 6b.

The non-return valve 1 is intended to cause the fluid pressure that prevails in a space enclosed by walls, which space is not shown in the drawing, not to rise above a predetermined value. To that end, by means of, for instance, an external screw thread on the nut part 6b, the non-return valve 1 is fixed in a wall of said enclosed space in such a manner that the end of the channel 3 opens freely into said space, as a result of which the fluid pressure in that space also prevails in the channel 3 and, accordingly, in the transverse channel 4 and, via the mouth 5, in the groove 7. That fluid pressure will thus also attempt to press the Oring 9 away in outward direction, through extension. When the fluid pressure increases, this will at a given moment cause the O-ring to be released from at least a part of the edges of the groove 7, enabling fluid to escape to the environment until the pressure has been reduced to such extent that the resilience of the O-ring 9 gains the upper hand and the Oring 9 will again sealingly abut against the edges of the groove 7 by its entire circumference.

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Fig. 2 shows, partially in section and partially in elevation, a non-return valve 11 comprising a cylindrical valve member 12 having a central channel 13, ending before the end of the valve member 12. Provided in the wall of the valve member 12 are bores 14 which break through the wall at two levels and which end in a mouth 15 communicating with a groove 17 whose outer top edges form a nest for in each case an O-ring 19. The two grooves 17 are bounded by on the one hand a radial face of a collar 18 on the valve member 12 and on the other a radial face of a nut 16 screwed onto the valve member 12. Thus, the width of the grooves can be varied for adjusting and fine-adjusting the blow-off pressure.

The operation of this non-return valve 11 is substantially identical to that of Fig. 1. Through the use of several transverse channels 14 at several levels, the blow-off passage of the non-return valve 11 has been enlarged considerably compared with that of Fig. 1.

Fig. 3 shows a double-acting non-return valve 21 comprising a cylindrical valve member 22 and a cylindrical valve member 32.

The valve member 22 is provided with a central channel 23 into which, at one end, a stop 26 provided with a transverse channel 24 has been screwed. The stop 26 has been screwed into the central channel 23 so far that a groove 27 remains, which is shut off by an O-ring 29 resiliently engaging the valve member 22 and the stop 26. This part of the double-acting non-return valve 21 is operable and settable in the same manner as the non-return valve 1 as discussed with reference to Fig. 1.

The valve member 32 is provided with a central channel 33 having a closure at one end thereof, provided with a bore in which the valve member 22 is sealingly secured such that the O-ring 29 is located in the channel 33. Between the O-ring 29 and the closure of the channel 33, transverse channels 34 are provided in the walls of the valve member 32, which channels open into a circumferential recess 37 for

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accommodating an O-ring 39 sealing the transverse channels 34. Further, a screening cap 40 for the O-ring 39 is secured on the valve member 32, which screening cap 40 is provided with a radially outwardly extending flange 40a for securing the double-acting non-return valve 21 in a wall of an enclosed space.

During assembly of the non-return valve 21 in said wall, it may for instance be arranged that the open end of the valve member 32 is in open communication with the space whose pressure, prevailing therein, is to be controlled. If that pressure becomes too high, the O-ring 39 recedes until the pressure has regained the desired maximum value, to be set through the choice of the O-ring 39. However, the pressure in said space may also become too low. In that case, the O-ring 29 recedes and fluid is allowed to flow in, until the desired minimum pressure, to be set through the choice of the O-ring 29, prevails in the space. If said enclosed space contains liquid as well as gas, and if the operation of raising the pressure of the enclosed space, for instance in an hot-water system, is to be effected by replenishing liquid, this can be realized by sealingly connecting the open end of the valve member 22 to a stock of liquid for supplementing the quantity of liquid in said space.

Fig. 4 shows a multiple non-return valve 51 of the type as shown in Fig. 2. The non-return valve 51 comprises a 25 valve member 52 having a central channel 53 and a number of transverse channels 54. The valve member 52 further comprises a step 56, staggered flange-wise relative to a part 52a of the valve member in which the transverse channels 54 are located. Provided around that part 52a are two metal rings 61 30 whose outer diameter equals that of the step 56 and whose inner diameter is greater than the outer diameter of the part 52a, so that the rings 61 surround the part 52a with ample play. To facilitate centering the rings 61 relative to the part 52a, each ring 61 is locally provided with centering 35 projections 62. Further, a sleeve 63 is slidably arranged on

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the closed end of the part 52a, which sleeve is connected to the part 52a by means of a bolt 64. The sleeve 63 has an outer diameter equal to that of the rings 61 and the step 56 and an inner diameter which slides over the outer

circumferential face of the part 52a with a sliding fit, while between the inner circumferential face of the sleeve 63 and the outer circumferential face of the part 52a, a seal 65 is located which allows sliding movement. The rings 61 do not only surround the part 52a with radial play, but are also

located with axial play between the sleeve 63 and the step 56. The gaps 66 thus formed between the step 56 and a ring 61, between two rings 61, and between one ring 61 and the sleeve 63 are in each case sealed by an 0-ring 59. As the rings 61 can slide freely over the part 52a in axial

direction, the three gaps 66 will all automatically obtain the same width dimension. The width dimension of the gaps 66, and hence the blow-off pressure, can be accurately controlled through rotation of the bolt 64. Finally, the valve member 52 further comprises a collar 52b provided with external screw thread to enable mounting a screening cap 60.

It is further observed that, if so desired, the centering projections 62 can be omitted, because the O-rings 59 will not only provide for an adjustment in axial direction, but also in radial direction. Further, the rings 61 can also be manufactured from a material other than metal, for instance from rubber or another elastic material. Thus, in the non-return valve 71 according to Fig. 5, the rings 61 have been replaced by O-rings 78. The non-return valve 71 further comprises a valve member 72 having a central channel 73 which, at one end, is shut off by a flange part 76 provided with a seat groove 76a for an O-ring 78. Screwed onto the valve member 72 is a nut 77 likewise provided with a seat groove 77a for accommodating an O-ring 78. Between the O-rings 78 supported in the seat grooves 76a and 77a, there are further located, with play, two further O-rings 78, while an O-ring 79 of a smaller diameter than the O-rings 78 is in

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each case sealingly provided between every two O-rings 78. The O-rings 78 and 79 located between the two outer O-rings 78 are all spaced from the outer circumferential face of the valve member 72, so as to seal a groove 75 formed between that outer circumferential face, the flange part 76 and the nut 77. The groove 75 communicates with the central channel 73 via a transverse channel 74. The blow-off pressure of the non-return valve 71 can be set, in the manner as described hereinabove, through rotation of the nut 77, which can be fixed in the desired position by a lock nut 80. To protect the O-rings 78 and 79, a screening cap 81 is present, secured on the flange part 76 by means of a screw 82.

It is readily understood that within the framework of the invention as laid down in the appended claims, still many modifications and variants are possible. For instance, for setting the valve, instead of a screw connection, a sliding, lockable connection or any other type of settable connection may be opted for. Further, for an O-ring, any suitable cross section other than circular may be opted for. The same applies to the cylindrical valve members. In addition, a screening cap may also be designed to shut off in perforated form, so that the O-ring is no longer accessible. If the fluid to be blown off must not end up in the environment, the screening cap may be connected to a discharge conduit.

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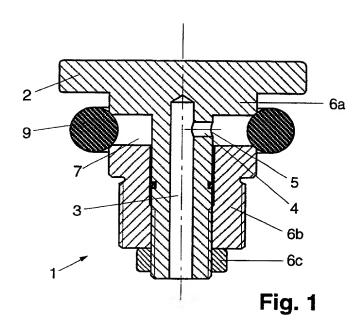
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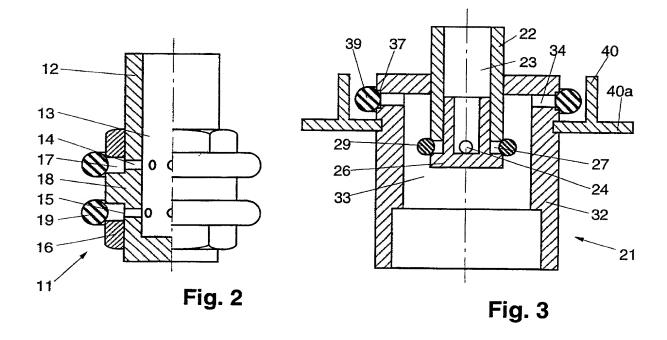
Claims

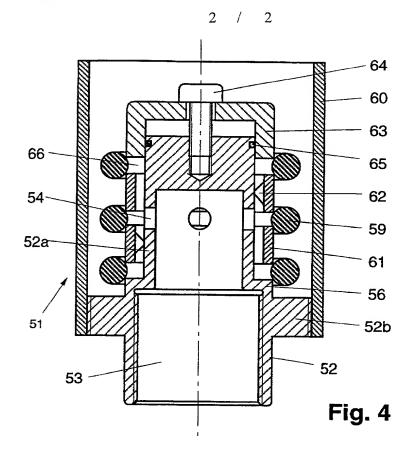


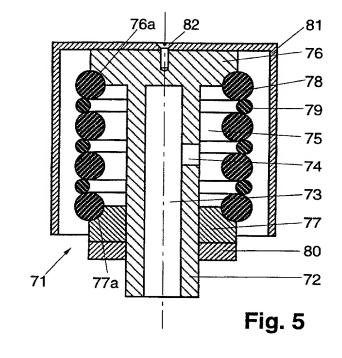
- 1. A non-return valve (1; 11; 21;51; 71) comprising a valve member (2; 12; 22, 32; 52; 72) having a circumferential face and a channel (3, 4; 13, 14; 23, 24, 33, 34; 53, 54; 73, 74) with a mouth on either side, the mouth at one end of the channel being sealable by a valve element (9: 19: 29, 39: 59: 79) capable of releasing said one mouth at a predetermined pressure in the channel higher than an ambient pressure, said valve element comprising an O-ring manufactured from an elastic material, such as a rubber or a resilient plastic, and said one mouth of the channel being located in a groove (7; 17; 27, 37; 66) sealed by the valve element and having circumferential edges provided on parts which are adjustable and fixable relative to each other, characterized by a setting mechanism (6b, 6c; 16; 26; 63, 64; 77, 80) for steplessly setting the circumferential edges such that they are lockable and displaceable relative to each other.
- 2. A non-return valve according to claim 1, characterized in that the setting mechanism (6b, 6c; 16; 26; 63, 64; 77, 80) comprises a screw connection whereby one circumferential edge is displaceable relative to the other circumferential edge.
- 3. A non-return valve according to claim 1 or 2, characterized in that at least one further ring (62) is provided in the groove, freely displaceable relative to the groove walls, so that the groove is subdivided into several gaps (66) all shut off by an O-ring (59).
- A non-return valve according to claim 3, characterized in that each further ring is an O-ring (78).
- 5. A non-return valve according to claim 4, characterized in that an 25O-ring (78) that forms a further ring has a greater diameter than an O-ring (79) that forms a valve element.
 - A non-return valve according to any one of the preceding claims, characterized in that a screening cap (40; 60; 81) connected to the valve member (32; 52; 72) is provided at a distance around the O-ring (39; 59; 79),
- 30 the interior of said screening cap being in open communication with the environment.

7. A non-return valve according to any one of the preceding claims, characterized in that between the mouths on either side of the channel (33), a further mouth is provided which is sealable by means of a further O-ring (29) and communicates with a further channel (23) having a second mouth which is located outside the channel (33).









Declaration and Power of Attorney Patent Application (Design or Utility)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: "Non-return Valve"

the specification of which

	is attached hereto	
X	was filed on February 16, 2001 as application serial no. and or PCT	
	International Application number PCT/NL99/00605 and was amended on	(if
	applicable).	`

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the U.S. Patent and Trademark Office all information know to me to be material to patentability as defined in 37 C.F.R.§1.56.

I hereby claim foreign priority benefits under 35 U.S.C.§119(a)-(d) or 35 U.S.C.§365(b) of any foreign application(s) for patent or inventor's certificate, or 35 U.S.C.§365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below any foreign application for patent or inventor's certificate of PCT International application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application(s)				
Country	Day/Month/Year Filed 30 September 1998			
Country	Day/Month/Year Filed			
Country	Day/Month/Year Filed			
	Country NL Country			

I hereby claim the benefit under 35 U.S.C. §119(e) of any United States provisional application(s) listed below:

Day/Month/Year Filing Date	
Serial Number Day/Month/Year Filing Date	
Day/Month/Year Filing Date	
Day/Month/Year Filing Date	

I hereby claim the benefit under 35 U.S.C. §120 of any United States application(s), or under 35 U.S.C. §365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. §112, I acknowledge the duty to disclose to the U.S. Patent and Trademark Office all information known to me to be material to patentability as defined in 37 C.F.R.§1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application:

Prior U.S. or International Application(s)				
Serial Number	Day/Month/Year Filed	Status (patented, pending, abandoned)		
Serial Number	Day/Month/Year Filed	Status (patented, pending, abandoned)		
Serial Number	Day/Month/Year Filed	Status (patented, pending, abandoned)		

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C.§1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

The state of the s

Power of Attorney

As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

Attorney

Registration Number

Peter Visserman Thomas L. Lockhart Timothy E. Eagle 25,185 29,324 31,755

I hereby authorize them or others whom they may appoint to act and rely on instructions from and communicate directly with the person/organization who/which first sends this case to them and by whom/which I hereby declare that I have consented after full disclosure to be represented unless/until I instructed otherwise.

Please direct all correspondence in this case to at the address indicated below:

VARNUM, RIDDERING, SCHMIDT, & HOWLETT

Bridgewater Place

P.O. Box 352

Grand Rapids, Michigan 49501-0352,

	Full Name of Sole or First Inven	tor
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Kulleisett	Residence and Citizenship	
City of Residence	State or Country of Residence	Country of Citizenship
Helmond N	The Netherlands	The Netherlands
T.C. T.	Post Office Address	
Street Address	City	State & Zip Code or Country
Mauritslaan 7	Helmond	5707 CM
Signature of Inventor		Date 2-3-0\